Inspired by automation
Highly automated production requires processes you can count on, which is why our developers have systematically enhanced our automated bundling techniques. The current top model is the Autotool 2000 CPK (see page 540). It offers high reproducibility of binding results, individual control and complete documentation. Bulk quantities – such as in cable confectioning, the automotive industry and the packaging sector – can be processed more quickly and reliably as a result.
6.1 Automatic Cable Tying System

Automatic bundling up to Ø 20 mm
- Autotool 2000 CPK 540
- Accessories for Autotool 2000 CPK 541
- Cable ties for Autotool 2000 Series 542

Waste-free bundling up to Ø 80 mm
- Autotool System 3080 543
- Accessories for Autotool System 3080 544
- Cable ties for Autotool System 3080 545

6.2 Application Tooling for Cable Ties

Product Selection
- Tool Overview for Cable Ties 546, 548
- Flowchart for optimum tool selection 547, 548

Technical Information
- How to use a cable tie tool 549

Manual tensioning tool for cable ties with low profile head
- MK10-S8 551

Manual tensioning tool, simple version
- MK20, MK21 551

Manual tensioning tool metal housing
- MK3SP 552
- MK6 557

Manual tensioning tool plastic housing
- EVO7, EVO7SP 554
- EVO9, EVO9HT, EVO9SP 554
- MK7HT 555

Pneumatic tensioning tool metal housing
- MK3PNSP2 552

Pneumatic tensioning tool plastic housing
- MK7P 556
- MK9P 558
- MK9PSST 560

Manual tensioning tool for KR-Series
- KR6/8 559

Pneumatic tensioning tool for KR8-Series
- KR8PNSE 559

Manual tensioning tool for metal ties MBT-Series
- MK9SST 560
- KST-STG200 561

Manual tensioning tool for metal ties MBT-, MLT- and AMT-Series
- HDT16 561

Manual tensioning tool for metal ties MST-Series
- MST6 562
- MST9 562

Manual tensioning tool for metal ties MLT-Series
- MTT4 563
6.3 Product Selection

**Tool Overview**

564

6.3 Application Tooling for Cutting Plastic Ties

**Manual Cutting Tool for Plastic Ties**

CUTties

565

6.3 Application Tooling for Snappers

**Manual Tool**

ASNP, MSNP snapper tools

566

6.3 Application Tooling for Heat Shrinkable Tubing

**Gas powered hot air tool**

E4500

567

**Electrical hot air tool**

H5002 – handy tool

H5004 – for professional use

568

6.3 Application Tooling for Non Shrinkable Tubing

Three-pronged pliers for sleeves and grommets

NA

VA2.5/5 – reinforced

K, S, SS

569

570

571

6.3 Application Tooling for Braided Sleeves

**Helagaine Braided Sleeving**

HSG0 hot cutting tool

572

6.3 Application Tooling for Identification

**Manual Tool for Helafix HCR**

Helafix HCT application tool

573
Automatic bundling up to Ø 20 mm

**Autotool 2000 CPK**

The Autotool 2000 CPK is an electrically operated and automated cable tying system. It has been developed to speed up bundling processes and to make the production more efficient. Besides the high speed bundling, this cable tying system is characterized by its simple operation and user-friendly ergonomics. The Autotool 2000 CPK offers a display for the settings and user information in 20 languages. One main feature of the Autotool 2000 CPK is the software "HT Data Management CPK". This feature enables the easy parameterization of the tool for customers applications. The parameterization can easily be carried out via computer. Additionally the "HT Data Management CPK" offers an export function for the saved manufacturing data as well as further service functions. Therefore it ensures a consistent documentation for every binding process through the tool. The Autotool 2000 CPK is ideally suited for handling high volume applications in wire harness facilities, automotive and industrial companies and in the packaging sector. With either the Bench mount kit CPK or the Overhead suspension CPK, the Autotool 2000 CPK is suitable for both stationary and flexible applications.

By using the optional Power pack CPK with control box the Autotool 2000 CPK can be integrated into fully automated production lines through a serial interface. Due to the removable handle less assembly space is needed.

Bandoleers of 50 cable ties as well as reels of 3,500 cable ties can be used.

**Features and benefits**

- Electrically operated cable tying system (Power pack CPK or Power pack CPK with control box necessary)
- Cycle time 0.8-1.2 sec. depending on quality and force
- Stationary and flexible use with devices possible
- Integration into fully automated production lines (Power pack CPK with control box necessary)
- HT Data Management CPK software (included) - for extensive data evaluation and monitoring of the tensioning process
- User-friendly menu in various languages included
- Process-reliable, constant and reproducible bundling and cutting up to Ø 20 mm
- Removable handle for space-saving integration

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Autotool 2000 CPK</td>
<td>106-00000</td>
</tr>
</tbody>
</table>

Subject to technical changes.

---

**Further information at** [www.HellermannTyton.com/tools](http://www.HellermannTyton.com/tools)
Automatic bundling up to Ø 20 mm

Features and benefits
- Bench mount kit CPK for stationary use
- Overhead suspension CPK for flexible use
- Power pack CPK with control box for fully automated production lines
- Power pack CPK - Input: 100-240 V a.c., 50/60 Hz;
  Output: 25.2 V d.c., max. 150 W
- Wire retainer HH20 raises the bundle off the harness board at optimum height and allows the operator to eliminate handling the bundle when applying ties
- Force measurement device CPK to measure the linear tensile force of the Autotool 2000 CPK. Available with grip mount or robot adapter

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bench mount kit CPK</td>
<td>106-00040</td>
</tr>
<tr>
<td>Force measurement device with grip mount CPK</td>
<td>106-29010</td>
</tr>
<tr>
<td>Force measurement device with robot adapter CPK</td>
<td>106-29011</td>
</tr>
<tr>
<td>HH20</td>
<td>120-00080</td>
</tr>
<tr>
<td>Overhead suspension CPK</td>
<td>106-00050</td>
</tr>
<tr>
<td>Power pack CPK</td>
<td>106-00100</td>
</tr>
<tr>
<td>Power pack CPK with control box</td>
<td>106-00110</td>
</tr>
</tbody>
</table>

Subject to technical changes.
Automatic bundling up to Ø 20 mm

Cable ties for Autotool 2000 systems

The inside-serrated cable ties are designed for use specifically in the automatic cable tying systems. The Autotool 2000 CPK is ideally suited for handling high volumes applications in wire harness facilities, automotive and industrial companies as well as the packaging sector.

Features and benefits
- Available in bandoleers of 50 cable ties or reels of 3,500 cable ties
- Available in natural and black
- Repetitive tension on the bundles
- Easily recyclable

**MATERIAL**
- Polyamide 6.6, heat stabilised (PA66HS)
- Polyamide 6.6, heat and UV-resistant (PA66HSW)
- Polyamide 4.6 (PA46)

**Operating Temperature**
- -40 °C to +105 °C, (+145 °C, 500 h)
- -40 °C to +150 °C, (+195 °C, 500 h)

**Flammability**
- UL94 V2

---

Please find the corresponding Bundling Clips on page 174.

### TYPE

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Bundle Ø</th>
<th>Pack Cont.</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>T18RA50</td>
<td>20.0</td>
<td>2,000 pcs.</td>
<td>120-40020</td>
</tr>
<tr>
<td>T18RA3500</td>
<td>20.0</td>
<td>3,500 pcs.</td>
<td>120-50010</td>
</tr>
<tr>
<td>T18RA50</td>
<td>20.0</td>
<td>3,500 pcs.</td>
<td>120-46009</td>
</tr>
<tr>
<td>T18RA3500</td>
<td>20.0</td>
<td>3,500 pcs.</td>
<td>120-50009</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes. Minimum Order Quantity (MOQ) may differ from package content.
More colours on request. Please contact us.

Halogen-free according to the interdictions of the GADSL list and compulsory registration of the SVHC list.

For product specific approvals and specifications please refer to the Appendix.
Waste-free bundling up to Ø 80 mm

**Autotool System 3080**

The Autotool System 3080 is an automated and electric cable tying system. It has been developed to speed up bundling processes and operates waste-free.

The advantage of three quick-changeable jaw sizes allows the Autotool System 3080 to adapt perfectly to different bundle diameters up to Ø 80 mm.

With either the Bench mount kit 3080 or the Overhead suspension 3080, the Autotool System 3080 is suitable for both stationary and flexible applications. The Autotool System 3080 can also be integrated into fully automated production lines.

Custom designed jaws are available to enable bundling of foot parts on production lines.

**Features and benefits**

- Electrically operated cable tying system (Power pack 3080 necessary)
- High quality, waste-free bundling up to Ø 80 mm with flush cut off
- Jaws with diameters of 30, 50 and 80 mm - included in delivery
- Cycle time 1.1-2.4 seconds depending on bundle diameter
- Bundle diameter mechanically detected
- Integration into Bench mount kit 3080 or Overhead suspension 3080 possible
- Integration into fully automated production lines possible
- Foot part bundling with custom jaw design Ø 50 mm

---

**TYPE** | **Article-No.**
---|---
Autotool System 3080 | 102-00000

Subject to technical changes.

**Power Supply** | Electrically operated
---|---
**Cycle Time** | 1.1-2.4 sec. depending on bundle diameter
**Weight** | 1.9 kg
**Tension Force** | Adjustable
Waste-free bundling up to Ø 80 mm

Features and benefits

- Bench mount kit automatic 3080 in fully automated production lines
- Bench mount kit horizontal 3080 for horizontal use in fully automated production lines
- Bench mount kit 3080 for stationary use, foot pedal included
- Overhead suspension 3080 for flexible use
- Power pack 3080 - Input: 240/150 V a.c., 50/60 Hz; Output: 48 V d.c., max. 150 W

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bench mount kit 3080</td>
<td>102-00040</td>
</tr>
<tr>
<td>Bench mount kit automatic 3080</td>
<td>102-00042</td>
</tr>
<tr>
<td>Bench mount kit horizontal 3080</td>
<td>102-00041</td>
</tr>
<tr>
<td>Overhead suspension 3080</td>
<td>102-00050</td>
</tr>
<tr>
<td>Power pack 3080</td>
<td>102-00100</td>
</tr>
</tbody>
</table>

Optional: Bench mount kit 3080 with table board.
Packaging application with Bench mount kit horizontal 3080.
Overhead suspension 3080 (also shown: Autotool System 3080 and consumables).

Accessories for Autotool System 3080

Bench mount kit 3080 with foot pedal (also shown: Autotool System 3080, Power pack 3080 and consumables).
Further information at www.HellermannTyton.com/tools
Waste-free bundling up to Ø 80 mm

Cable ties for Autotool System 3080

The outside serrated strap is perfectly suitable for sensitive surfaces and can be used for bundling and fixing of cables, pipes and hoses, as well as for bag sealing. The materials are particularly appropriate for high volume bundling applications in cable assembly, automotive, industrial and packaging applications.

Features and benefits
- Innovative two-piece consumables: closure and strap
- Outside serrated strap protects the bundle
- Available on reels of 500 m strap and 5,000 pcs. closures

MATERIAL

<table>
<thead>
<tr>
<th>MATERIAL</th>
<th>Polyamide 6.6, high impact modified, heat and UV stabilised (PA66HIRHSUV)</th>
<th>Polyamide 6.6, heat and UV stabilised (PA66HSUV)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Operating Temperature</td>
<td>-40 °C to +95 °C, (+105 °C, 5000 h; +145 °C, 500 h)</td>
<td>-40 °C to +105 °C, (+145 °C, 500 h)</td>
</tr>
<tr>
<td>Flammability</td>
<td>UL94 HB</td>
<td>UL94 V2</td>
</tr>
</tbody>
</table>

Features and benefits
- Innovative two-piece consumables: closure and strap
- Outside serrated strap protects the bundle
- Available on reels of 500 m strap and 5,000 pcs. closures

Please find the corresponding Bundling Clips on page 174.

Closures and strap for Autotool System 3080.

TYPE

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Closures Black ATS3080</td>
<td>80.0</td>
<td>Black (BK)</td>
<td>PA66HSUV</td>
<td>5,000 pcs.</td>
<td>102-66210</td>
</tr>
<tr>
<td>Closures Natural ATS3080</td>
<td>80.0</td>
<td>Natural (NA)</td>
<td>PA66HSUV</td>
<td>5,000 pcs.</td>
<td>102-66209</td>
</tr>
<tr>
<td>Strap Black ATS3080</td>
<td>80.0</td>
<td>Black (BK)</td>
<td>PA66HIRHSUV</td>
<td>500 m</td>
<td>102-66110</td>
</tr>
<tr>
<td>Strap Natural ATS3080</td>
<td>80.0</td>
<td>Natural (NA)</td>
<td>PA66HIRHSUV</td>
<td>500 m</td>
<td>102-66109</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes. Minimum Order Quantity (MOQ) may differ from package content.

Further information at www.HellermannTyton.com/tools
Tensioning Tools for Cable Ties

MK10-SB.
See page 551

MK20, MK21.
See page 551

MK3SP.
See page 552

MK3PNSP2.
See page 552

EVO7/EVO7SP.
See page 554

MK7HT.
See page 555

MK7P.
See page 556

MK6.
See page 557

EVO9/EVO9SP.
See page 554

EVO9HT.
See page 554

MK9P.
See page 558

Tensioning Tools for Cable Ties KR-Series

KR6/B.
See page 559

KR8PNSE.
See page 559

Further information at www.HellermannTyton.com/tools
Flowchart for optimum tool selection

Manual and pneumatic tensioning tools for conventional plastic cable ties

- ≤ 4.8 mm
  - Manual tools
    - EVO7 / EVO7SP 554
    - MK7HT 555
    - MK3SP 552
    - MK10-SB 551
    - MK20 551
  - Pneumatic tools
    - MK3PN2P2 552
    - MK7P 556

- ≥ 4.8 mm
  - Manual tools
    - EVO9 / EVO9SP, EVO9HT
  - Pneumatic tools
    - MK9P 558
    - MK7P 556
    - MK21 551

Manual and pneumatic tensioning tools for KR-Series cable ties

- = 6.0 mm
  - Manual tools
    - KR6/8 559
  - Pneumatic tools
    - KR6/8 559
    - KR8PNSE 559

- = 8.0 mm
  - Pneumatic tools
    - KR8PNSE 559

Electrically operated and automated tensioning tools for plastic cable ties

- = 2.5 mm
  - Automatic tools
    - Autotool 2000 CPK 540

- = 4.5 mm
  - Automatic tools
    - Autotool System 3080 543

Further information at www.HellermannTyton.com/tools
Tensioning Tools for Metal Ties

- **Manual tensioning tools for metal cable ties MBT-Series**
  - ≤ 12.3 mm
  - ≤ 16.0 mm
  - Manual tools Page
  - KST-STG200 Page 561
  - MK9SST Page 560
  - HDT16 Page 561

- **Manual tensioning tools for metal cable ties AMT- and MLT-Series**
  - ≤ 12.0 mm
  - ≤ 16.0 mm
  - Manual tools Page
  - MTT4 Page 563
  - HDT16 Page 561

- **Manual tensioning tools for metal cable ties MST-Series**
  - ≤ 16.0 mm
  - = 5.9 mm
  - = 8.9 mm
  - Manual tools Page
  - MST6 Page 562
  - MST9 Page 562

Flowchart for optimum tool selection

Further information at www.HellermannTyton.com/tools
How to use a cable tie tool (using an EVO7 as an example)

1. Use tension adjustment knob to select your desired tension setting.
2. Cinch a nylon HellermannTyton cable tie around the bundle.
3. Insert strap of cable ties through side opening of nosepiece.
4. Place front of nosepiece flush to the head of the cable tie.
5. Pull trigger until cable tie tensions and cuts.

Tool testing - Determination of tensions

To date, no generally applicable test method has been established on the market. The companies within the HellermannTyton group work with an usual force meter with minimum 10 kHz frequency of data sampling to determine the tensile forces of the tools and to guarantee the quality of the tools.

It is more difficult to test cable tie tools than would appear at first glance. It is of supreme importance to comply with a standardised test procedure and consistent test conditions. This means for instance the size and thus the cross-section of the cable ties, but also the water content of the tie. A test using different ties and/or different conditioning can easily lead to different values.

In general, the speed of cut-off, the position of the tool with respect to the cable tie, the condition of the wearing parts in the tool and the state of the cable tie play a fundamental role in the determination of tensile forces.

Therefore we must point out that any values we provide must only ever be regarded as guide values for your information. The values cannot be transferred into practice “one for one”.

In our user instructions, we specify an adjustment range for each type of cable tie. If tension values must be documented or comply with a specification, we recommend that you adjust them with the aid of the force meter. Also, as a guideline, half the minimum holding strength of the cable tie should be used as tensile force.

The minimum tensile strength (also referred to as minimum unlocking strength) is the least force which the cable tie can withstand before it tears or stretches. This strength is determined using a threaded tie, hence the following formula should be used for guidance as to the correct tensile force of the tool:

\[
\text{Min. tensile strength} \quad \frac{225 \text{ N}}{2} = 112.5 \text{ N recommended tensile force}
\]

Example:

TSO &= \frac{225 \text{ N minimum tensile strength}}{2} = 112.5 \text{ N recommended tensile force according to formula}

Further information at www.HellermannTyton.com/tools
The tensile force can of course be adjusted up or down, in line with the corresponding application.

Please bear in mind that this statement applies only to HellermannTyton products. Cable ties from other manufacturers may require a higher or lower force setting.

In order to secure the device after it has been adjusted using the force meter against manipulation or unintentional maladjustment, HellermannTyton offers an adjustment safety cap (Art. No.: 110-07200 for MK7HT, MK7P, MK9SST, MK9P) which you can push onto the device after removing the adjustment unit (loosening a screw is all it takes to remove).

After a period of time, to be defined, you test the device again and if necessary re-adjust it. The problem of determination of forces depends on the individual case and has no direct connection with the quality of our product. An exact value for each setting (e.g. in Newtons), without stating a tolerance, cannot be confirmed.

Test set-up with a usual force meter and EVO7 cable tie tool.

The following describes how to check the tension force of a manual tensioning tool.
1. Lay the cable tie (green) into the fixture (A).
2. Bring the nose piece of the tensioning tool (B) flush to the test block (C).
3. Insert the strap of the cable tie into the tensioning tool and pull the strap flush against the fixture (A).
4. Re-set the force meter (D) to zero.
5. Pull the trigger of the tensioning tool continuously until the cable tie is cut.
6. The tension force achieved at the cut off point is determined.
Manual tensioning tool for cable ties with low profile head

**MK10-SB up to 9.5 mm strap width**

Features and benefits

- Ideal for easy handling of entire HellermannTyton RPE, PE and LPH series
- Tensions and cuts off prelooped cable ties flush at the head

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Strap Width max.</th>
<th>Strap Thickness max.</th>
<th>Weight</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>MK10-SB</td>
<td>9.5</td>
<td>2.5</td>
<td>0.33 kg</td>
<td>110-10001</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes.

Manual tensioning tool for cable ties, simple version

**MK20 up to 4.8 mm strap width**

**MK21 up to 7.6 mm strap width**

Features and benefits

- Lightweight, ergonomic tools
- For tensioning and cutting standard cable ties 4.8 - 7.6 mm width
- MK20 and MK21 ideal for on-site assembly
- Mounted and pretensioned ties are cut off by twisting tool
- Simply apply cable tie, tension and twist to cut

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Strap Width max.</th>
<th>Strap Thickness max.</th>
<th>Weight</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>MK20</td>
<td>4.8</td>
<td>1.5</td>
<td>0.05 kg</td>
<td>110-20006</td>
</tr>
<tr>
<td>MK21</td>
<td>7.6</td>
<td>2.5</td>
<td>0.05 kg</td>
<td>110-21016</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes.

Application Tooling
Application Tooling for Cable Ties

6.2

Manual tensioning tool metal housing
MK3SP up to 4.8 mm strap width

This tough metal tool MK3SP is used by harness makers for automotive industry and white goods as well as in the aerospace, railway and medical industry.

Features and benefits
- Tough metal tool for HellermannTyton plastic cable ties up to 4.8 mm width
- For consistent tensioning and automatically flush cutting
- Infinitely adjustable tension force
- Reliable and low maintenance

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Description</th>
<th>Strap Width max.</th>
<th>Strap Thickness max.</th>
<th>Weight</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>MK3SP</td>
<td>MK3SP</td>
<td>4.8</td>
<td>1.5</td>
<td>0.33 kg</td>
<td>110-03500</td>
</tr>
<tr>
<td>SP MK3SP replacement blade</td>
<td>Replacement Blade</td>
<td>-</td>
<td>-</td>
<td>0.01 kg</td>
<td>110-03524</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes.

Pneumatic tensioning tool metal housing
MK3PNSP2 up to 4.8 mm strap width

Features and benefits
- Pneumatic tensioning tool
- Tough metal housing
- For cable ties up to 4.8 mm width
- For consistent tensioning and automatically flush cutting
- Infinitely adjustable tension force
- High application speed
- Reliable and low maintenance

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Description</th>
<th>Strap Width max.</th>
<th>Strap Thickness max.</th>
<th>Weight</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>MK3PNSP2</td>
<td>MK3PNSP2</td>
<td>4.8</td>
<td>1.5</td>
<td>0.56 kg</td>
<td>110-03400</td>
</tr>
<tr>
<td>SP MK3PNSP2 air hose 3 meters</td>
<td>Air hose, complete</td>
<td>-</td>
<td>-</td>
<td>0.35 kg</td>
<td>110-30002</td>
</tr>
<tr>
<td>SP MK3PNSP2 cutting blade</td>
<td>Replacement Blade</td>
<td>-</td>
<td>-</td>
<td>0.01 kg</td>
<td>110-30101</td>
</tr>
</tbody>
</table>

Air Supply
- non oiled / oiled

Air Pressure (min.)
- 3 Bar

Air Pressure (max.)
- 6 Bar

Hose Internal Diameter
- 4.0 mm

L x H x W
- approx. 225 x 140 x 40 mm

RoHS

For product specific approvals and specifications please refer to the Appendix.

Further information at www.HellermannTyton.com/tools

Date of issue: 10/2017
The EVO family delivers maximum performance whilst protecting muscles and joints.

The next generation of application tools impresses with its advanced technology.

With the EVO family, HellermannTyton has developed a truly ergonomic cable tie application tool that is unique in the market, perfectly combining convenience with function. The heart of the EVO family is the innovative and patent-pending TLC technology (Tension / Lock / Cut). This is designed to revolutionise the application of cable ties by reducing the effort required for cutting. The EVO family cuts cable ties with ease, delivering a flush clean finish with no excess strap, whilst significantly reducing physical strain on the user.

The patent-pending TLC technology delivers increased productivity:

• Application force and effort is significantly reduced
• Precise cutting of the cable tie right at the head
• Smooth fastening of the cable tie without recoil
• Reduced long-term health issues due to lower recoil shock on the operator and reduced effort

Perfect cutting made easy with the EVO family:

From precise preliminary settings to the perfect cut, the EVO family allows for an even lighter, gentler and easier cable tie application than ever before. The patent-pending TLC technology makes all the difference!

1. Tension
   Tension the cable tie as usual.
   Use the tension adjustment knob to select the desired tension setting.

2. Lock
   The patent-pending locking mechanism detects when the desired tension is reached, locking the tie in place prior to cutting. No manual pressure is required to hold the cable tie in place.

3. Cut
   For the final cut, very little effort is needed. By simply pulling the trigger enough to cut the tie, a precise finish can be achieved without excessive strain on the user.

Application video:
EVO7

Application video:
EVO9 family
Manual tensioning tool plastic housing

**EVO7 up to 4.8 mm strap width**

HellermannTyton’s EVO7 mechanical hand tool was ergonomically designed to reduce the risks of repetitive stress injuries to operators while concurrently increasing productivity. The EVO7 Tension/Lock/Cut Technology delivers performance, safety and comfort for the operators. Available in a standard grip span (EVO7) or short grip span (EVO7SP), for smaller hands. Additional accessories are available.

Features and benefits
- Ergonomic, slip-proof handle for a comfortable and secure grip
- Extremely low maintenance
- Fast and precise application with minimum effort (TLC mechanism)
- Convenient and simple tension adjustment
- Extended, slim nose for use in narrow spaces
- Housing made of resilient and lightweight glass fibre-reinforced polyester
- Standard grip span (90 mm) and short grip span (80 mm) available

**TYPE** | Description | Strap Width max. | Strap Thickness max. | Weight | Article-No.  
---|---|---|---|---|---
EVO7 | EVO7 | 4.8 | 1.5 | 0.28 kg | 110-70129  
EVO7SP | EVO7SP | 4.8 | 1.5 | 0.28 kg | 110-70130  
BLADEKIT | Blade-Kit | - | - | - | 110-70106  

All dimensions in mm. Subject to technical changes.

For product specific approvals and specifications please refer to the Appendix.

Manual tensioning tool plastic housing

**EVO9 up to 13 mm strap width**

The EVO9 is available in a standard grip span 90 mm (EVO9) or short grip span 80 mm (EVO9SP), for smaller hands. Both tools perform between 53N and 307N. The EVO9HT is the “high tension” version of the EVO9 family. Developed for maximum tensile strength this tool performs between 120N and more than 516N. The EVO9 family was designed to apply HellermannTyton cable ties with a maximum width of 13 mm.

Features and benefits
- Standard grip span (90 mm) and short grip span (80 mm) available
- Ergonomic, slip-proof handle for a comfortable and secure grip
- Extremely low maintenance
- Fast and precise application with minimum effort (TLC mechanism)
- Convenient and simple tension adjustment
- Integrated 3 position quick adjustment override
- Housing made of resilient and lightweight glass fibre-reinforced polyester

**TYPE** | Description | Strap Width max. | Strap Thickness max. | Weight | Article-No.  
---|---|---|---|---|---
EVO9 | EVO9 | 13.5 | 2.0 | 0.36 kg | 110-80002  
EVO9SP | EVO9SP | 13.5 | 2.0 | 0.36 kg | 110-80003  
EVO9HT | EVO9HT | 13.5 | 2.0 | 0.36 kg | 110-80017  
Replacement Blade | EVO9 Blade | - | - | - | 110-80037  

All dimensions in mm. Subject to technical changes.
Manual tensioning tool plastic housing

**MK7HT up to 4.8 mm strap width**

MK7HT application tool is mainly used to apply cable ties in harness making industries.

**Features and benefits**
- Light glass-fibre-reinforced housing
- Ergonomic design
- For cable ties up to 4.8 mm width
- MK7 HighTension-Version with higher tension force than MK7
- Consistent tensioning and automatically flush cutting
- Infinitely adjustable tension force combined with three-step quick adjustment

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Description</th>
<th>Strap Width max.</th>
<th>Strap Thickness max.</th>
<th>Weight</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>MK7HT</td>
<td>MK7HT</td>
<td>4.8</td>
<td>1.5</td>
<td>0.29 kg</td>
<td>110-07000</td>
</tr>
<tr>
<td>SP MK7HT replacement blade</td>
<td>Replacement Blade</td>
<td>-</td>
<td>-</td>
<td>0.01 kg</td>
<td>110-07511</td>
</tr>
<tr>
<td>SP lock cap tensioning knob</td>
<td>Lock cap tensioning knob</td>
<td>-</td>
<td>-</td>
<td>0.01 kg</td>
<td>110-07200</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes.
Pneumatic tensioning tool plastic housing
MK7P up to 4.8 mm strap width

The MK7P pneumatic bundling tool sets a new benchmark for the rational application of ties in the industrial production process. Improved compressed air supply moves the tensioning piston faster than in comparable tools.

Features and benefits
- Pneumatic tensioning tool
- Light glass-fibre-reinforced housing
- For cable ties up to 4.8 mm width
- For consistent tensioning and automatically flush cutting
- Infinitely adjustable tension force
- High application speed

Air Supply
- non oiled / oiled

Air Pressure (min.)
- 3 Bar

Air Pressure (max.)
- 6 Bar

Hose Internal Diameter
- 4.0 mm

L x H x W
- approx. 220 x 170 x 40 mm

RoHS √

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Description</th>
<th>Strap Width max.</th>
<th>Strap Thickness max.</th>
<th>Weight</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>MK7P</td>
<td>MK7P</td>
<td>4.8</td>
<td>1.5</td>
<td>0.43 kg</td>
<td>110-07100</td>
</tr>
<tr>
<td>SP MK3PNSP2 air hose 3 meters</td>
<td>Air hose, complete</td>
<td>-</td>
<td>-</td>
<td>0.35 kg</td>
<td>110-30002</td>
</tr>
<tr>
<td>SP MK7P replacement blade</td>
<td>Replacement Blade</td>
<td>-</td>
<td>-</td>
<td>0.01 kg</td>
<td>110-07111</td>
</tr>
<tr>
<td>SP lock cap tensioning knob</td>
<td>Lock cap tensioning knob</td>
<td>-</td>
<td>-</td>
<td>0.01 kg</td>
<td>110-07200</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes.

For product specific approvals and specifications please refer to the Appendix.
Manual tensioning tool metal housing
MK6 up to 9.0 mm strap width

Features and benefits
• Tough metal tool
• For cable ties up to 9.0 mm width
• For consistent tensioning and automatically flush cutting
• Infinitely adjustable tension force
• Reliable and low maintenance

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Description</th>
<th>Strap Width max.</th>
<th>Strap Thickness max.</th>
<th>Weight</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>MK6</td>
<td>MK6</td>
<td>9.0</td>
<td>2.0</td>
<td>0.52 kg</td>
<td>110-06000</td>
</tr>
<tr>
<td>SP MK6 replacement blade</td>
<td>Replacement Blade</td>
<td>-</td>
<td>-</td>
<td>0.01 kg</td>
<td>110-06026</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes.
Pneumatic tensioning tool plastic housing
MK9P up to 13.5 mm strap width

The MK9P is constructed with heavy duty parts to ensure optimum performance. It is ideally designed to apply heavy-duty ties like they are used in vehicle construction like trucks, busses and railways.

Features and benefits
• Pneumatic tensioning tool
• Glass-fibre-reinforced housing
• For cable ties up to 13.5 mm width
• For consistent tensioning and automatically flush cutting
• Infinitely adjustable tension force
• High application speed
• Holding ring for a balancer
• Optional with lower or upper air attachment

Pneumatic tensioning tool plastic housing
The pneumatic tensioning tool MK9P for plastic cable ties with max. width of 13.5 mm.

MK9P is also available with upper air attachment.

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Description</th>
<th>Strap Width max.</th>
<th>Strap Thickness max.</th>
<th>Weight</th>
<th>Air att. Position</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>MK9P</td>
<td>MK9P</td>
<td>13.5</td>
<td>2.5</td>
<td>0.91 kg</td>
<td>lower air connection</td>
<td>110-09100</td>
</tr>
<tr>
<td>MK9P</td>
<td>MK9P</td>
<td>13.5</td>
<td>2.5</td>
<td>0.91 kg</td>
<td>top air connection</td>
<td>110-09110</td>
</tr>
<tr>
<td>SP MK3PN5P2 air hose 3 meters</td>
<td>Air hose, complete</td>
<td>-</td>
<td>-</td>
<td>0.35 kg</td>
<td>-</td>
<td>110-30002</td>
</tr>
<tr>
<td>SP lock cap tensioning knob</td>
<td>Lock cap tensioning knob</td>
<td>-</td>
<td>-</td>
<td>0.01 kg</td>
<td>-</td>
<td>110-07200</td>
</tr>
<tr>
<td>SP MK9P replacement blade</td>
<td>Replacement Blade</td>
<td>-</td>
<td>-</td>
<td>0.01 kg</td>
<td>-</td>
<td>110-09111</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes.

For product specific approvals and specifications please refer to the Appendix.
Manual tensioning tool for KR-Series

**KR6/8**

Application tool KR6/8 crimps the glass-fibre-reinforced locking pin of the KR seal and leads to plastic deformation of the tie ends. This produces a very proof permanent connection. In combination with KR cable ties this system offers high vibration resistance. One reason for customers in the railway and automotive industry to take this system as a preferred solution.

**Features and benefits**
- Tough metal tool for applying KR cable ties only
- For tensioning, fixing and cutting KR cable ties
- Simply change the front plate to apply 6 mm or 8 mm straps

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Description</th>
<th>For Ties</th>
<th>Strap Width max.</th>
<th>Weight</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>KR6/8</td>
<td>KR6/8</td>
<td>KR6, KR8</td>
<td>8.0</td>
<td>0.52 kg</td>
<td>121-00680</td>
</tr>
<tr>
<td>SP KR6/8 replacement blade</td>
<td>Replacement blade</td>
<td>KR6, KR8</td>
<td>-</td>
<td>0.01 kg</td>
<td>122-68019</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes.

Pneumatic tensioning tool for KR8-Series

**KR8PNSE**

Application tool KR8PNSE crimps the glass-fibre-reinforced locking pin of the KR seal and leads to plastic deformation of the tie ends. This produces a very proof permanent connection.

**Features and benefits**
- Pneumatic tool with tough metal housing
- For applying KR8 cable ties only
- For tensioning, fixing and automatically cutting KR8 cable ties
- Tension force can be adapted in reliance on air pressure
- Holding ring for a balancer

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Description</th>
<th>For Ties</th>
<th>Strap Width max.</th>
<th>Weight</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>KR8PNSE</td>
<td>KR8PNSE</td>
<td>KR8</td>
<td>8.0</td>
<td>1.56 kg</td>
<td>121-00889</td>
</tr>
<tr>
<td>SP KR8PNSE replacement blade</td>
<td>Replacement Blade</td>
<td>KR8</td>
<td>-</td>
<td>0.01 kg</td>
<td>122-80032</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes.
6.2 Application Tooling
Application Tooling for Cable Ties

Manual tensioning tool for metal ties MBT-Series
MK9SST up to 16.0 mm strap width

The MK9SST is constructed with heavy duty parts to ensure optimum performance. It is designed to apply our MBT cable ties with a strap width of up to 16 mm. The tool is ideally suited for use in most arduous environments such as found on board ships, oil rigs, constructions or in nuclear power stations.

Features and benefits
• Glass-fibre-reinforced housing
• Ergonomic design
• Consistent tensioning and automatically cutting of metal ties MBT-Series
• Infinitely adjustable tension force combined with two-step quick adjustment

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Description</th>
<th>Strap Width max.</th>
<th>Strap Thickness max.</th>
<th>Weight</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>MK9SST</td>
<td>MK9SST</td>
<td>16.0</td>
<td>0.5</td>
<td>0.60 kg</td>
<td>110-95000</td>
</tr>
<tr>
<td>SP MK9SST</td>
<td>replacement blade</td>
<td>-</td>
<td>-</td>
<td>0.01 kg</td>
<td>110-95273</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes.

Pneumatic tensioning tool for metal ties MBT-Series
MK9PSST up to 16.0 mm strap width

The MK9PSST pneumatic stainless steel tool is constructed with heavy-duty parts to ensure optimum performance in demanding environments. It is ideally designed to apply stainless steel metal ball tie series (MBT) up to 16.0 mm width.

Features and benefits
• Unique levels of repeatability and accuracy
• High application speed and low maintenance
• Improved compressed air supply for faster tensioning piston movement
• Shorter processing time and greater volume of connecting tie application
• Ergonomic design
• Automatic ejection of cut-off cable tie end
• Ideally designed to apply stainless steel MBT-Series up to 16.0 mm width
• On air pressure between 3 and 6 bar

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Description</th>
<th>Strap Width max.</th>
<th>Strap Thickness max.</th>
<th>Weight</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>MK9PSST</td>
<td>MK9PSST</td>
<td>16.0</td>
<td>0.5</td>
<td>0.91 kg</td>
<td>110-95350</td>
</tr>
<tr>
<td>SP MK9PSST</td>
<td>replacement blade</td>
<td>-</td>
<td>-</td>
<td>0.01 kg</td>
<td>110-95307</td>
</tr>
<tr>
<td>SP lock cap tensioning knob</td>
<td>Lock cap tensioning knob</td>
<td>-</td>
<td>-</td>
<td>0.01 kg</td>
<td>110-07200</td>
</tr>
</tbody>
</table>

Air Supply | non oiled / oiled
Air Pressure (min.) | 3 Bar
Air Pressure (max.)  | 6 Bar
Hose Internal Diameter | 4.0 mm
L x H x W | approx. 280 x 200 x 55 mm

RoHS

All dimensions in mm. Subject to technical changes.
Manual tensioning tool for metal ties MBT-, MLT- and AMT-Series

HDT16 up to 16.0 mm strap width

The HDT16 application tool is designed for installing heavy duty stainless steel cable ties within a range of industries such as shipbuilding, oil rigs, mining and mass transit. The tool can easily be adjusted making it suitable for applying both MBT, MLT and AMT cable ties with a strap width of up to 16 mm.

Features and benefits
- Two way nose piece for use with MBT-Series and AMT-, MLT-Series stainless steel cable ties
- Easy adjustment of the handles to ensure the most ergonomic position for the operator
- Integrated cutting mechanism delivering a flush cut and professional finish every time
- The ideal tool for achieving a perfect installation of MBT, MLT and AMT cable ties

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Strap Width max.</th>
<th>Strap Thickness max.</th>
<th>Weight</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>HDT16</td>
<td>16.0</td>
<td>0.8</td>
<td>1.00 kg</td>
<td>110-40000</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes.

Manual tensioning tool for metal ties MBT-Series

KST-STG200 up to 12.3 mm strap width

The KST-STG200 application tool is designed for installing heavy duty stainless steel cable ties within a range of industries such as shipbuilding, oil rigs, mining and mass transit. The tensioning strength can be adjusted while pulling the trigger. The tool is easy to handle and far more reliable than trying to tension the ties by hand.

Features and benefits
- Tough metal tool
- Operator controlled tensioning
- Cut off by pulling the hand lever

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Strap Width max.</th>
<th>Strap Thickness max.</th>
<th>Weight</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>KST-STG200</td>
<td>12.3</td>
<td>0.3</td>
<td>0.56 kg</td>
<td>110-09950</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes.

Further information at www.HellermannTyton.com/tools
Manual tensioning tool for metal ties MST-Series

MST6 for 5.9 mm strap width

The MST6 tool has been specially developed for reliably applying HellermannTyton metal cable ties of the MST-S series. Due to the punch-lock mechanism the tie is mechanically crimped and leads to metal deformation of the tie ends. This punch-lock mechanism ensures a reliable bundling with perfect resistance to vibration. The tension force is freely adjustable by the operator.

Features and benefits
- Tough metal tool
- Ergonomic design
- Consistent tensioning and automatically cutting of metal ties
- Designed for use with MST-S Series ties (5.9 mm)
- For tensioning, fixing and cutting MST-S metal ties only

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Description</th>
<th>Strap Width max.</th>
<th>Strap Thickness max.</th>
<th>Weight</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>MST6</td>
<td>MST6</td>
<td>5.9</td>
<td>0.3</td>
<td>0.53 kg</td>
<td>110-61000</td>
</tr>
<tr>
<td>SP MST6-P29  (Blade)</td>
<td>Replacement Blade</td>
<td>-</td>
<td>-</td>
<td>0.01 kg</td>
<td>110-61001</td>
</tr>
<tr>
<td>SP MST6-P30  (Punch)</td>
<td>Replacement Punch</td>
<td>-</td>
<td>-</td>
<td>0.01 kg</td>
<td>110-61002</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes.

Manual tensioning tool for metal ties MST-Series

MST9 for 8.9 mm strap width

The MST9 tool has been specially developed for reliably applying HellermannTyton metal cable ties of the MST-M series. Due to the punch-lock mechanism the tie is mechanically crimped and leads to metal deformation of the tie ends. This punch-lock mechanism ensures a reliable bundling with perfect resistance to vibration. The tension force is freely adjustable by the operator.

Features and benefits
- Tough metal tool
- Ergonomic design
- Consistent tensioning and automatically cutting of metal ties
- Designed for use with MST-M Series ties (8.9 mm)
- For tensioning, fixing and cutting MST-M metal ties only

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Description</th>
<th>Strap Width max.</th>
<th>Strap Thickness max.</th>
<th>Weight</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>MST9</td>
<td>MST9</td>
<td>8.9</td>
<td>0.4</td>
<td>0.54 kg</td>
<td>110-13000</td>
</tr>
<tr>
<td>SP MST9-P29  (Blade)</td>
<td>Replacement Blade</td>
<td>-</td>
<td>-</td>
<td>0.01 kg</td>
<td>110-13001</td>
</tr>
<tr>
<td>SP MST9-P30  (Punch)</td>
<td>Replacement Punch</td>
<td>-</td>
<td>-</td>
<td>0.01 kg</td>
<td>110-13002</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes.
Manual tensioning tool for metal ties MLT-Series

MTT4 up to 12.0 mm strap width

The MTT4 tensioning tool is a lightweight manual processing tool which is easy to use for application of the MLT (releasable) series. The extended nose piece ensures the fixing length of the MLT cable tie. While using the ratchet system, the operator can easily cut off the tie on the correct length with the long cutter lever.

Features and benefits
- Tough metal tool
- Simple ratchet operation, easy to use
- Operator controlled tensioning and cutting facility

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Strap Width max.</th>
<th>Strap Thickness max.</th>
<th>Weight</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>MTT4</td>
<td>12.0</td>
<td>0.7</td>
<td>0.78 kg</td>
<td>110-04000</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes.

Further information at www.HellermannTyton.com/tools
6.3 Application Tooling

**Product Selection**

**Application Tooling for Cutting Plastic Ties**

![CUTties.](image)

See page 565

**Application Tooling for Snappers**

![MSNP, ASNP.](image)

See page 566

**Application Tooling for Heat Shrinkable Tubing**

![H5002.](image)

See page 568

![H5004.](image)

See page 568

![E4500.](image)

See page 567

**Application Tooling for Non Shrinkable Tubing**

![NA.](image)

See page 569

![VA.](image)

See page 570

![K, S, SS.](image)

See page 571

**Application Tooling for Braided Sleeves**

![H500.](image)

See page 572

**Application Tooling for Identification**

![HCT1, HCT2.](image)

See page 573

Manual Cutting tool for plastic ties

The CUTties is a cutting tool for plastic ties, which ensures the cut of the strap while preserving wires and harnesses from being damaged in the process. Its use is recommended in many applications for which wires and harnesses have a high value added, in particular for railway and aviation industries.

Features and benefits
- Cutting tool for plastic ties
- Tie can be cut off at any part of the strap
- Ensures the cable isolation from being damaged
- Light-weighting aluminium housing, ergonomic designed
- Single-handed operation
- Three tools for cable tie width from 2.3 to 4.8 mm
- Coloured push rods allows their identification

Manual Cutting tool for plastic ties

CUTties

The CUTties is a precise cutting tool for plastic ties.

**Bring the tool perpendicularly on the tie...**

**... apply a light pressure...**

**... press on the push rod by maintaining the pressure on the tool...**

**... release the push rod and remove the tool, the tie is cut.**

<table>
<thead>
<tr>
<th>TYPE</th>
<th>For Cable Tie Width</th>
<th>Colour</th>
<th>Weight</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>CUTties-1</td>
<td>2.3 - 2.8</td>
<td>Blue (BU), Yellow (YE)</td>
<td>0.075 kg</td>
<td>110-05000</td>
</tr>
<tr>
<td>CUTties-3</td>
<td>3.3 - 3.8</td>
<td>Blue (BU), Green (GN)</td>
<td>0.085 kg</td>
<td>110-05001</td>
</tr>
<tr>
<td>CUTties-5</td>
<td>4.0 - 4.8</td>
<td>Blue (BU), Red (RD)</td>
<td>0.089 kg</td>
<td>110-05002</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes.
6.3 Application Tooling
Application Tooling for Snappers

Snapper Tools

MSNP1-70 for Snapper Size 1 to 70
ASNP2-22 for Snapper Size 2 to 22
ASNP24-70 for Snapper Size 24 to 70

Features and benefits
• For efficient fixing of the snapper hose clips
• MSNP tool: handy for installation on site
• ASNP tool: suitable for series production. Retaining screw limits the draw-in area prevents overstretching of the snapper

Snapper Application Tools MSNP1-70 and ASNP24-70.

Snapper Application Tool ASNP2-22.

Snapper hose clips for tubes and harnesses see page 192.

Snapper Tools

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Application</th>
<th>Weight</th>
<th>Material</th>
<th>Colour</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>MSNP1-70</td>
<td>SNP-Series 1 up to 70</td>
<td>0.18 kg</td>
<td>Metal (MET), Plastic (PL)</td>
<td>Yellow (YE)</td>
<td>191-01700</td>
</tr>
<tr>
<td>ASNP2-22</td>
<td>SNP-Series 2 up to 22</td>
<td>0.20 kg</td>
<td>Metal (MET), Plastic (PL)</td>
<td>Blue (BU)</td>
<td>191-02220</td>
</tr>
<tr>
<td>ASNP24-70</td>
<td>SNP-Series 24 up to 70</td>
<td>0.25 kg</td>
<td>Metal (MET), Plastic (PL)</td>
<td>Red (RD)</td>
<td>191-24700</td>
</tr>
</tbody>
</table>

Subject to technical changes.

Pneumatic Tools for Snapper are available on request. Contact us!
Gas powered hot air tool

E4500

The E4500 hot air gun starter kit is ideal for working in cramped spaces or where there is no power supply. The kit includes a E4500 hot air tool with protective spring, gas cartridge P445, reflector nozzle Z2 and flat nozzle Z3. The hot air tool is suitable for shrinking all types of heat shrink products including tubing, shapes and cable repair sleeves. It can also be used for the bending and shaping of PVC pipes, soft soldering of copper pipes, drying, defrosting (of locks), heating and paint stripping.

Features and benefits
• Cordless hot air gun works with special gas cartridge
• Does not need any power supply
• Suitable for outdoor use
• Designed for heat shrink tubing, end caps and moulded shapes
• Supplied with protective spring, two nozzles and a gas cartridge
• Allows precise working in any position even in restricted spaces
• Can be operated on its stand for hands free use
• Light weight tool
• Operating time of cartridge: approx. 1.5 hours
• With easy Piezo ignition

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Description</th>
<th>Article-No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>E4500</td>
<td>Hot air gun with protective spring incl. gas cartridge, reflector nozzle Z2 and flat nozzle Z3</td>
<td>391-90002</td>
</tr>
<tr>
<td>P445</td>
<td>P445 Refill Gas Cartridge (Butane, Propane, Propene)</td>
<td>391-90101</td>
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</tbody>
</table>

Subject to technical changes.
Electrical hot air tool

**H5002 - handy tool**

For applying heat shrinkable products like thin wall shrink tubing and Moulded Shapes.

**Features and benefits**
- Lightweight and compact hot air tool
- Enables comfortable, fatigue-free work
- Temperature electronically controlled from 100-600 °C, cold air step of 50 °C
- Air-flow regulation adjusted in two stages (300 l/min and 500 l/min)

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<thead>
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<tbody>
<tr>
<td>H5002</td>
<td>300 - 500 l/min</td>
<td>+100 °C to +600 °C</td>
<td>50 °C</td>
<td>2,000 W</td>
<td>230 V AC – / 230-240 V</td>
<td>0.9 kg</td>
<td>391-50200</td>
</tr>
</tbody>
</table>

Subject to technical changes.

Electrical hot air tool

**H5004 - for professional use**

H5004 electrical hot air tool is designed for shrinking down many heat shrinkable products like thin wall tubing, with and without adhesive, end caps and moulded shapes.

**Features and benefits**
- Professional hot air gun
- Temperature electronically controlled
- Air flow regulation
- Equipped with LED temperature indication enabling precise temperature adjustment

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<tbody>
<tr>
<td>H5004</td>
<td>150 - 500 l/min</td>
<td>+50 °C to +650 °C</td>
<td>50 °C</td>
<td>2,300 W</td>
<td>230-240V, 50Hz</td>
<td>1.13 kg</td>
<td>391-50400</td>
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</tbody>
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Subject to technical changes.
Three-pronged pliers for sleeves and grommets

Three-pronged expansion tools are used to ensure speedy and precise application of expandable markers and sleeves.

Features and benefits
• To easy affix expandable sleeves of every type onto cables/connectors
• Push pliers and pull over cable
• Close pliers, sleeve is placed easily
• Hellerine lubricant recommended for easy operation

Three-pronged pliers are used to ensure speedy and precise application of expandable markers and sleeves.

**Features and benefits**
- To easily affix expandable sleeves of every type onto cables/connectors
- Push pliers and pull over cable
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### Features and Benefits

- Three-pronged expansion tools
- Used to ensure speedy and precise application of expandable markers and sleeves
- Easy affixation of expandable sleeves of every type onto cables/connectors
- Push pliers and pull over cable
- Close pliers, sleeve is placed easily
- Hellerine lubricant recommended for easy operation

### Three-pronged Pliers

**NA**
- Three-pronged expansion tools are used to ensure speedy and precise application of expandable markers and sleeves.
- Features and benefits:
  - Easy affixation of expandable sleeves of every type onto cables/connectors
  - Push pliers and pull over cable
  - Close pliers, sleeve is placed easily
  - Hellerine lubricant recommended for easy operation

### NA TYPE Description

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Description</th>
<th>Bundle Ø min.</th>
<th>Bundle Ø max.</th>
<th>Ø D max.</th>
<th>Max. length of marker</th>
<th>Article-No.</th>
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<tbody>
<tr>
<td>NA0/1</td>
<td>Expansion tool NA0/1</td>
<td>1.3</td>
<td>1.8</td>
<td>10.5</td>
<td>28</td>
<td>621-10001</td>
</tr>
<tr>
<td>NA1K/3</td>
<td>Expansion tool NA1K/3</td>
<td>2.5</td>
<td>5.0</td>
<td>11.0</td>
<td>28</td>
<td>621-10103</td>
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<tr>
<td>NA4/5</td>
<td>Expansion tool NA4/5</td>
<td>7.5</td>
<td>10.0</td>
<td>15.5</td>
<td>50</td>
<td>621-10405</td>
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<tr>
<td>NA8/10</td>
<td>Expansion tool NA8/10</td>
<td>12.0</td>
<td>17.0</td>
<td>25.5</td>
<td>60</td>
<td>621-10810</td>
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<tr>
<td>NA0/1 PRONG</td>
<td>Replacement prongs for NA0/1</td>
<td>1.3</td>
<td>1.8</td>
<td>-</td>
<td>28</td>
<td>621-60001</td>
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<td>NA1K/3 PRONG</td>
<td>Replacement prongs for NA1K/3</td>
<td>2.5</td>
<td>5.0</td>
<td>-</td>
<td>28</td>
<td>621-60103</td>
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<tr>
<td>NA4/5 PRONG</td>
<td>Replacement prongs for NA4/5</td>
<td>7.5</td>
<td>10.0</td>
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<td>621-60405</td>
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<tr>
<td>NA8/10 PRONG</td>
<td>Replacement prongs for NA8/10</td>
<td>12.0</td>
<td>17.0</td>
<td>-</td>
<td>60</td>
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</table>

### Replacement Prongs

- Replacement prongs for NA0/1
- Replacement prongs for NA1K/3
- Replacement prongs for NA4/5
- Replacement prongs for NA8/10

### Dimensions

- All dimensions in mm
- Subjects to technical changes

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Date of issue: 10/2017

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### Three-pronged pliers for sleeves and grommets

**VA2.5/5 - reinforced**

Expansion tools are used to ensure speedy and precise application of expandable markers and sleeves.

**Features and benefits**
- Suitable for expanding tubing cut lengths and rubber parts
- Withstands high loading
- Set of 3 2.5/5 pins
- Replacement pins available in sizes 8 and 18

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![VA2.5/5](image)

*VA2.5/5 - reinforced*

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Description</th>
<th>Bundle Ø min.</th>
<th>Bundle Ø max.</th>
<th>Ø D max.</th>
<th>Article-No.</th>
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<tbody>
<tr>
<td>VA2.5/5</td>
<td>Expansion tool VA2.5/5</td>
<td>2.5</td>
<td>5.0</td>
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<tr>
<td>VA2.5/5 PRONG</td>
<td>Replacement prongs size 2.5/5</td>
<td>2.5</td>
<td>5.0</td>
<td>26.0</td>
<td>621-01200</td>
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<tr>
<td>VA2.5/5 PRONG 8</td>
<td>Replacement prongs size 8</td>
<td>8.0</td>
<td>10.0</td>
<td>28.0</td>
<td>621-02200</td>
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<tr>
<td>VA2.5/5 PRONG 18</td>
<td>Replacement prongs size 18</td>
<td>18.0</td>
<td>20.0</td>
<td>30.0</td>
<td>621-03200</td>
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All dimensions in mm. Subject to technical changes.
Three-pronged pliers for sleeves and grommets

K, S, SS

Three-pronged expansion tools are used to ensure speedy and precise application of expandable markers and sleeves.

Features and benefits
• For speedy application of markers and sleeves
• Hellerine lubricant recommended for easy operation
• Handy D KIT contains a tool body, a range of prongs and small bottle of Hellerine lubricant.

Three-pronged pliers $D = \text{max. application diameter}$

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Bundle Ø min.</th>
<th>Bundle Ø max.</th>
<th>Ø D max.</th>
<th>Max. length of marker</th>
<th>Article-No.</th>
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<tr>
<td>SS TOOL</td>
<td>1.2</td>
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<tr>
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<td>17.0</td>
<td>32</td>
<td>621-80005</td>
</tr>
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</table>

All dimensions in mm. Subject to technical changes.
Application Tooling
Application Tooling for Braided Sleeves

Hot cutting tool

**HSG0**

The HSG0 hand tool is used to cut braided sleeving cleanly and without fraying.

**Features and benefits**
- Light and sturdy
- Heats up quickly with the press of button and cuts in seconds
- The yarn melts and fuses together
- No fraying of the sleeving

**HSG0**

<table>
<thead>
<tr>
<th>TYPE</th>
<th>Description</th>
<th>Weight</th>
<th>Colour</th>
<th>Article-No.</th>
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<tbody>
<tr>
<td>HSG0</td>
<td>Hot cutting tool</td>
<td>1.15 kg</td>
<td>Blue (BU)</td>
<td>170-99001</td>
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<tr>
<td>HSG0BLADE</td>
<td>Replacement blade</td>
<td>0.027 kg</td>
<td>Metal (ML)</td>
<td>170-99002</td>
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Subject to technical changes.
Helafix Tool

**HCT1 for carrier size HCR09**

**HCT2 for carrier size HCR12**

HCT1 and HCT2 tools are ideal for cleanly cutting the carrier strip as well as punching out the securing holes. For HCR06, HCR18 and HCR24, the front part of the pliers can be used. To fix the character holders HC and HCR simply use the T18 range of cable ties, fixings or rivets.

**Features and benefits**

- Cleanly cut Helafix HCR carrier tubing
- Punch securing holes on edges of HCR09 (HCT1) and HCR12 (HCT2)
- Apply punched HCR09 and HCR12 with T18 range of cable ties
- Suitable for punching rivet holes in HCR06, HCR18 and HCR24 tubing
- Punch hole diameter 2.5 mm
- Fix with T18 range of cable ties or suitable rivets

<table>
<thead>
<tr>
<th>TYPE</th>
<th>For Carrier Width</th>
<th>For Size</th>
<th>Ø (D)</th>
<th>Article-No.</th>
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<tr>
<td>HCT1</td>
<td>10.0</td>
<td>HCR09</td>
<td>2.5</td>
<td>525-00010</td>
</tr>
<tr>
<td>HCT2</td>
<td>13.0</td>
<td>HCR12</td>
<td>2.5</td>
<td>525-00013</td>
</tr>
</tbody>
</table>

All dimensions in mm. Subject to technical changes.