

## Material Specification Overview

HellermannTyton manufactures a large range of fastenings and fixings made from different raw materials to suit particular applications and environments. The overview below shows a wide range of these materials including technical information, material properties and material specifications.


MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
Aluminium-alloy	AL	-40 °C to +180 °C	Natural (NA)		<ul style="list-style-type: none"> <li>Corrosion resistant</li> <li>Antimagnetic</li> </ul>	RoHS
Chloroprene	CR	-20 °C to +80 °C	Black (BK)		<ul style="list-style-type: none"> <li>Weather-resistant</li> <li>High yield strength</li> </ul>	RoHS
Ethylene Tetrafluoroethylene (Tefzel®)	E/TFE	-80 °C to +170 °C	Blue (BU)	UL 94 V0	<ul style="list-style-type: none"> <li>Resistance to radioactivity</li> <li>UV- resistant, not moisture sensitive</li> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> </ul>	RoHS
Polyacetal	POM	-40 °C to +90 °C, (+110 °C, 500 h)	Natural (NA)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Flexible at low temperature</li> <li>Not moisture sensitive</li> <li>Robust on impacts</li> </ul>	RoHS
Polyamide 11	PA11	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Bio-plastic, derived from vegetable oil</li> <li>Strong impact resistance at low temperature</li> <li>Very low moisture absorption</li> <li>Weather-resistant</li> <li>Good chemical resistant</li> </ul>	HF RoHS
Polyamide 12	PA12	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> <li>UV- resistant</li> </ul>	HF RoHS
Polyamide 4.6	PA46	-40 °C to +150 °C (5000 h), +195 °C (500 h)	Natural (NA), Grey (GY)	UL 94 V2	<ul style="list-style-type: none"> <li>Resistance to high temperatures</li> <li>Very moisture sensitive</li> <li>Low smoke sensitiv</li> </ul>	HF LFH RoHS
Polyamide 6	PA6	-40 °C to +80 °C	Black (BK)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> </ul>	RoHS
Polyamide 6, high impact modified	PA6HIR	-40 °C to +80 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6	PA66	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK), Natural (NA)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> </ul>	HF RoHS
Polyamide 6.6, glass-fibre reinforced	PA66GF13, PA66GF15	-40 °C to +105 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Good resistance to: lubricants, vehicle fuel, salt water and a lot of solvent</li> </ul>	HF RoHS
Polyamide 6.6, heat and UV stabilised	PA66HSW	-40 °C to +105 °C	Black (BK)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Modified elevated max. temperature</li> <li>UV-resistant</li> </ul>	HF RoHS
Polyamide 6.6, heat stabilised	PA66HS	-40 °C to +105 °C	Black (BK), Natural (NA)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Modified elevated max. temperature</li> </ul>	HF RoHS
Polyamide 6.6, high impact modified	PA66HIR	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6, high impact modified, heat and UV stabilised	PA66HIRHSW	-40 °C to +110 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> <li>Modified elevated max. temperature</li> <li>High yield strength, UV-resistant</li> </ul>	RoHS
Polyamide 6.6, high impact modified, heat stabilised	PA66HIRHS	-40 °C to +105 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> <li>Modified elevated max. temperature</li> </ul>	RoHS
Polyamide 6.6, high impact modified, ScanBlack	PA66HIR(S)	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Limited brittleness sensitivity</li> <li>Higher flexibility at low temperature</li> </ul>	RoHS
Polyamide 6.6, UV-resistant	PA66W	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL 94 V2	<ul style="list-style-type: none"> <li>High yield strength</li> <li>UV-resistant</li> </ul>	HF RoHS

Tefzel® is a registered trademark of DuPont. General linguistic usage for cable ties made from raw material E/TFE is Tefzel®-Tie. In addition to Tefzel® from DuPont HellermannTyton is also using equivalent E/TFE raw material from other suppliers.

\*These details are only rough guide values. They should not be regarded as a material specification and are no substitute for a suitability test. Please see our datasheets for further details.

\*\*More colours on request.

HF = Halogenfree LFH = Limited Fire Hazard RoHS = Restriction of Hazardous Substances

 = Minimum Loop Tensile Strength for Cable Ties (Newton)



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MATERIAL	Material Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	Material Specifications
<b>Polyamide 6.6,</b> with metal particles	PA66MP	-40 °C to +85 °C, (+105 °C, 500 h)	Blue (BU)	UL 94 HB	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Metal and X-Ray detectable</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polyamide 6.6,</b> with metal particles	PA66MP+	-40 °C to +85 °C	Blue (BU)	not flame retardant	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Metal and x-ray detectable</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polyamide 6.6 V0</b>	PA66V0	-40 °C to +85 °C	White (WH)	UL 94 V0	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Low smoke emission</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polyester</b>	SP	-50 °C to +150 °C	Black (BK)	halogen free	<ul style="list-style-type: none"> <li>UV-resistant</li> <li>Good chemical resistance to: most acids, alkalis and oils</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polyetheretherketone</b>	PEEK	-55 °C to +240 °C	Beige (BGE)	UL 94 V0	<ul style="list-style-type: none"> <li>Resistance to radioactivity</li> <li>Not moisture sensitive</li> <li>Good chemical resistance to: acids, bases, oxidizing agents</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polyethylene</b>	PE	-40 °C to +50 °C	Black (BK), Grey (GY)	UL 94 HB	<ul style="list-style-type: none"> <li>Low moisture absorption</li> <li>Good chemical resistance to: most acids, alcohol and oils</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polyolefin</b>	PO	-40 °C to +90 °C	Black (BK)	UL 94 V0	<ul style="list-style-type: none"> <li>Low smoke emissions</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Polypropylene</b>	PP	-40 °C to +115 °C	Black (BK), Natural (NA)	UL 94 HB	<ul style="list-style-type: none"> <li>Floats in water</li> <li>Moderate yield strength</li> <li>Good chemical resistance to: organic acids</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polypropylene, Ethylene-Propylene- Dien-Terpolymere- rubber</b> free of Nitrosamine	PP, EPDM	-20 °C to +95 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>Good resistance to high temperatures</li> <li>Good chemical and abrasion resistance</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polypropylene</b> with metal particles	PPMP	-40 °C to +115 °C	Blue (BU)	UL 94 HB	<ul style="list-style-type: none"> <li>Metal and X-Ray detectable</li> <li>Heat resistant</li> <li>Moderate yield strength</li> <li>Good chemical resistance</li> </ul>	<b>RoHS</b>
<b>Polypropylene</b> with metal particles	PPMP+	-40 °C to +85 °C	Blue (BU)	not flame retardant	<ul style="list-style-type: none"> <li>High yield strength</li> <li>Metal and x-ray detectable</li> </ul>	<b>HF</b> <b>RoHS</b>
<b>Polyvinylchloride</b>	PVC	-10 °C to +70 °C	Black (BK), Natural (NA)	UL 94 V0	<ul style="list-style-type: none"> <li>Low moisture absorption</li> <li>Good chemical resistance to: acids, ethanol and oil</li> </ul>	<b>RoHS</b>
<b>Stainless Steel</b>	SS304, SS316	-80 °C to +538 °C	Natural (NA)	non-burning	<ul style="list-style-type: none"> <li>Corrosion resistant</li> <li>Antimagnetic</li> <li>Weather resistant</li> <li>Outstanding chemical resistance</li> </ul>	<b>HF</b> <b>LFH</b> <b>RoHS</b>
<b>Thermoplastic Polyurethane</b>	TPU	-40 °C to +85 °C	Black (BK)	UL 94 HB	<ul style="list-style-type: none"> <li>High elastic</li> <li>Good chemical resistance to: acids, bases and oxidizing agents</li> </ul>	<b>HF</b> <b>RoHS</b>

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